#### MULTI/JOINT 3000 Plus System

#### The connection for all pipe materials

GF Piping Systems offers mechanical solutions for your pipelines with our MULTI/JOINT 3000 Plus product family: the world's only wide range restraint fitting for under and above ground use.



#### Main benefits: The quick, safe and simple repair solution

- Max. 8° misalignment per socket side (16° per coupling) and reusable
- Durable and corrosion proof thanks to Resicoat epoxy powder coating

waste water / sewage, district cooling,

Cost effective permanent repair solutions

Gas and water transport and distribution,

industrial applications

Product range: DN50 to DN600: wide range restraint fittings

Temperature range: −5 °C to 50 °C

Jointing technology: Mechanical joints

Ductile cast iron EN-GJS-450-10 body Material:

> and clamping ring, gaskets NBR or EPDM, bolts, nuts and washers A2 or A4, Resicoat epoxy powder coating

#### **PRIMOFIT Compression Fittings**

#### A quick and easy solution

PRIMOFIT is a compression fitting made of malleable cast iron which offers full end load capability. It is available with black or hot dip galvanised surface. PRIMOFIT is suitable for the connection of steel-pipes, PE-pipes, lead-pipes and special steel pipes.



- Pre-assambled no dismantling
- Suitable for different pipes and media
- Quick and easy assembly low costs

Main applications:

Water (cold-water, heating), gas (natural gas, LPG, in- and outside the building), oil,

compressed air, fuels

Product range:

3/8" to 4" (for steel-pipes) respectively

20 mm to 63 mm (for PE-pipes)

Pressure rating:

**Temperature range:** -20 °C to 150 °C (depending on seal)

Up to 16 bar

Jointing technology: Mechanical joints

Material:

Body & nut: white heart malleable cast iron

EN-GJMW-400-5 acc. to EN 1562 Seal: NBR, EPDM, FKM & NBR+Graphite

#### **Compression Fittings**

#### The mechanical solution

GF TPA Compression Fittings are designed to withstand the most stringent tasks. The special lip gasket allows a smooth pipe insertion and provides outstanding hydraulic performance even in case of ovalized or scratched pipes.



#### \* Main benefits:

- No disassembly necessary
- Suitable for all PE pipes, PEX, PVC-U (kit)
- Highest pull out resistance
- Tapping saddles for PE and PVC

Water distribution, district cooling, irrigation Main applications:

Product range:

16 mm to 110 mm

couplings, tees, bends, reducers and saddles, transition fittings, universal

fittings

**Temperature range:** -10 °C to 45 °C

Jointing technology: Mechanical joints

Material:

## MULTI/JOINT 3000 Plus System

# One size fits and grips all



#### **GF Piping Systems**

## Worldwide at home

Our sales companies and representatives ensure local customer support in more than 100 countries.

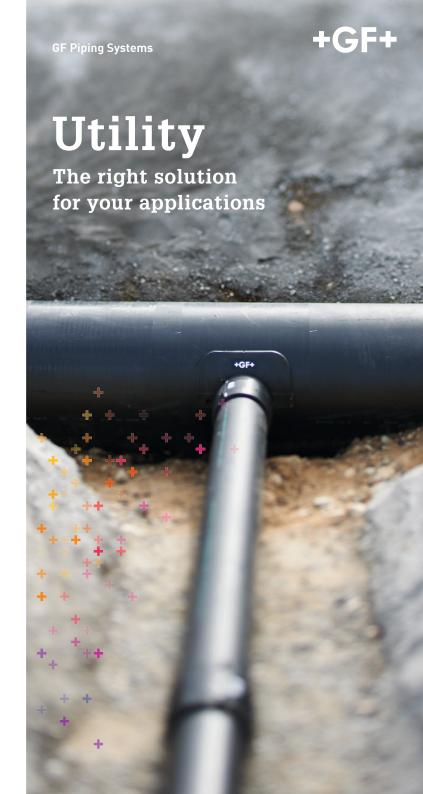
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#### **ELGEF Plus System**

#### Reliable non-corrosive connections

Using electrofusion to connect PE pipes provides a safe, systematic, economic and efficient installation for your piping system. The added value for the customer with ELGEF Plus is the modularity of the system.



#### Main benefits:

- Leak-free welded system
  - Low investment start-up costs
  - · Modularity reduces stockkeeping
  - Speed of installation

Main applications:

Gas and water transport and distribution. waste water/sewage, district cooling, fire

fighting, irrigation

Product range: 20 mm to 2000 mm

Up to 16 bar for water distribution Pressure rating:

Up to 10 bar for gas distribution

Benefits of jointing technology:

Speed, flexibility, one machine welds all dimensions of fittings

Material:

PE100; these fittings can also be welded onto PE63, PE80 and PE100-RC pipes

#### **Spigot Fittings**

#### Trusted material

The quality of our spigot fittings gives your piping system the security required. Thanks to our extensive range, you will find the right product for the jointing technology you choose.



- Injection moulded spigot fittings
- No pressure derating factor
- Extensive range for electro-/ butt fusion 100 % virgin material

Main applications:

Gas and water transport and distribution, waste water/sewage, district cooling, fire

fighting, irrigation

20 mm to 1200 mm

Product range:

Pressure rating:

Up to 16 bar for water distribution

Up to 10 bar for gas distribution

Jointing technology: Electrofusion, butt fusion

Material:

#### **Valves**

#### For a long service life

Our valves concept makes sure that the connection to the pipe does not become a potential leakage point. An Electrofusion coupler is used to weld the PE spigot outlets of the valves.





#### Main benefits:

- Welded connection to PE pipes
- Under pressure connection possible

Corrosion free bodies

Main applications:

Gas and water distribution

Product range:

Pressure tapping valves up to 63 mm outlet, mains up to 400 mm

Ball valves up to 225 mm

Pressure rating:

Up to 16 bar for water distribution Up to 10 bar for gas distribution

Jointing technology: Electrofusion

PE100 Material:

#### **Electrofusion Machines**

#### **Define your needs**

The diverse range of electrofusion machines we offer guarantees that the customer gets the perfect machine for his needs: from manual machines up to hi-tech traceability machines.



### \* Main benefits:

- High power efficient and light-weight
- Welding records proving installation
- Welding book to manage the welding records and additional information like pictures and videos

Product range: MSA 125, MSA 230, MSA 330, MSA 340, MSA 2.0. MSA 2.1. MSA 4.0. MSA 4.1

**Temperature range:** −20 °C to 50 °C working temperature

**Fusion power** MSA 210, 230, 330, 340: transformer technology: MSA 2.0, 2.1, 4.0, 4.1: inverter

For welding PE/PP Electrofusion fittings Material:

#### **Butt Fusion Machines**

#### Proven technology

Our vast range of butt fusion machines provides suitable solutions for different applications, from manual to high-tech CNC machines, from on-site welding to workshop machines used to make segment-welded fittings.





- CNC technology up to d630 mm
- · Vast network of GF-authorised service stations
- · Powerful hydraulic unit allows jointing of big wall thickness pipes by keeping provision for dragging the pipes
- High performance, electronically controlled heating elements with uniform temperature distribution over the entire surface

160 mm up to 1600 mm Product range:

**Temperature range:** 5 °C to 40 °C, recommended working

temperature

Material: PE, PP, PB, PVDF

