

# Installation instructions

Montageanleitung

Instructions de montage

Istruzioni di montaggio

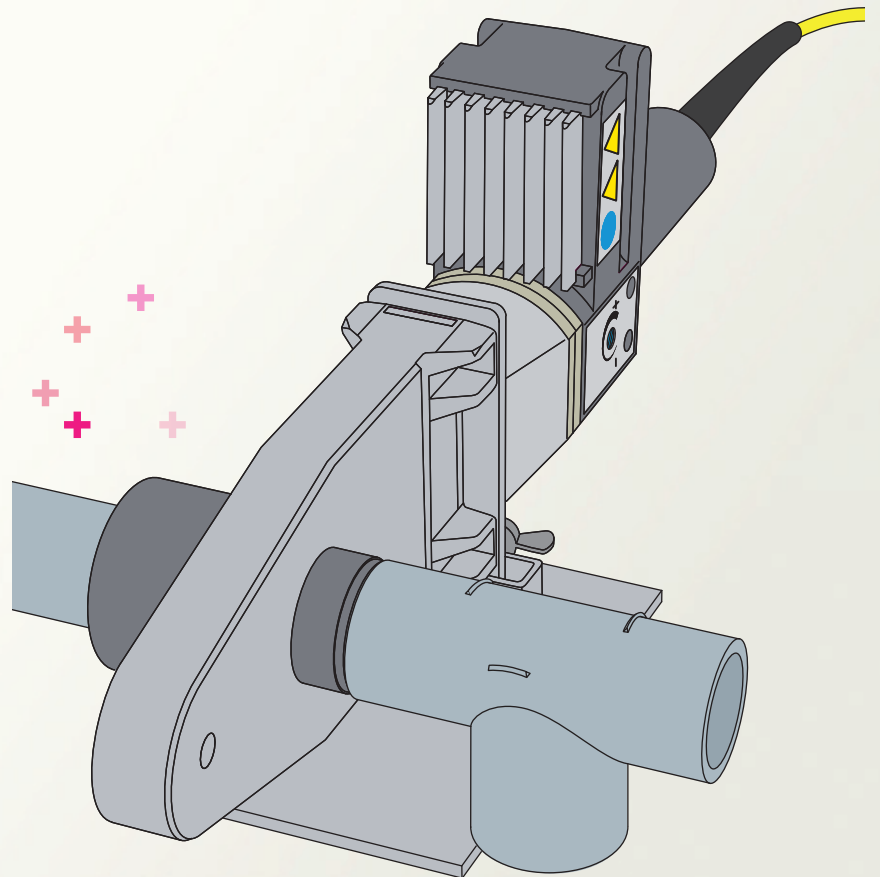
安装手册

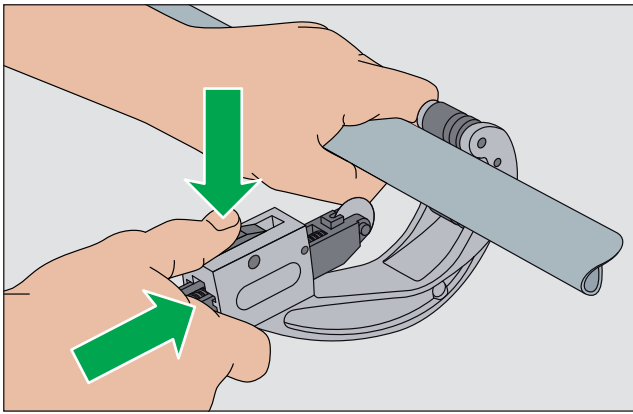
설치 지침

組立手順書

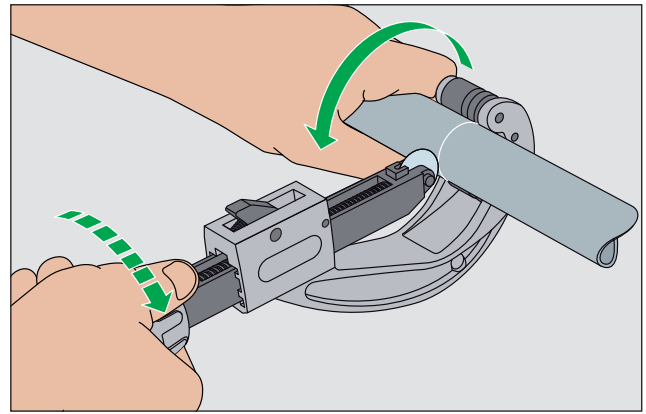
تعليمات التثبيت

**INSTAFLEX Socketfusion**  
d 16, d 20, d 25, d 32, d 40,  
d 50, d 63, d 75, d 90, d 110





1



2

ø	S
40	3.7
50	4.6
63	5.8
75	6.8
90	8.2
110	10.0

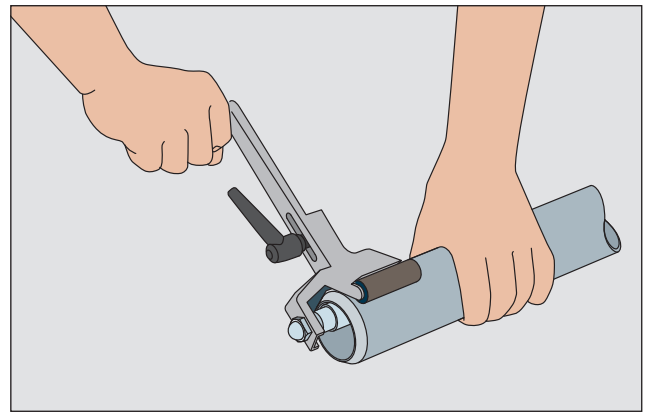
  

ø	S
25	2.3
32	2.9

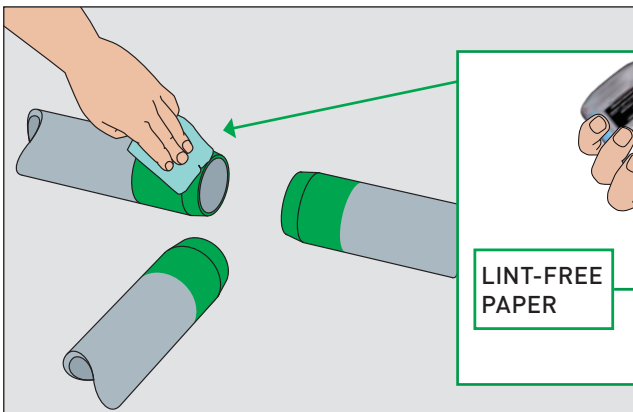
mm

**BTM 110**

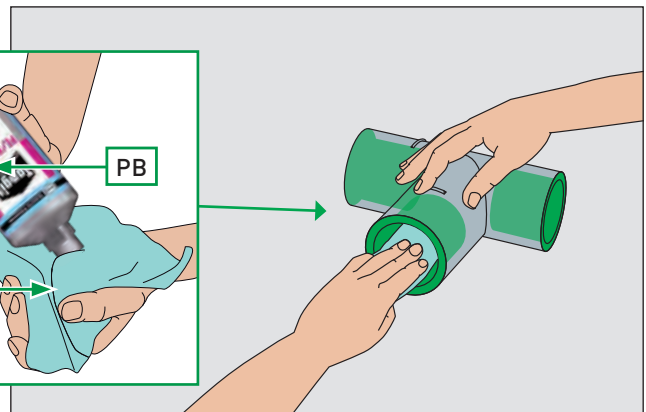
3



4



5



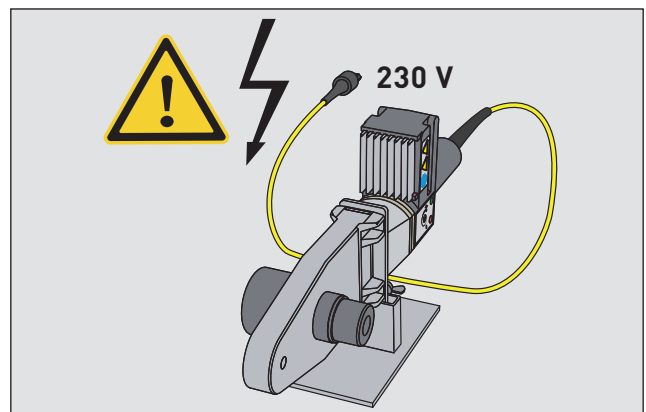
6

**KEEP CLEAN**

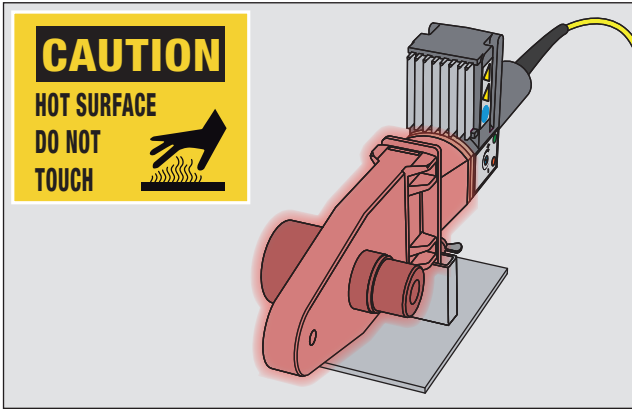
ø	x
16	15
20	15
25	18
32	20
40	22
50	25
63	28
75	31
90	36
110	42

mm

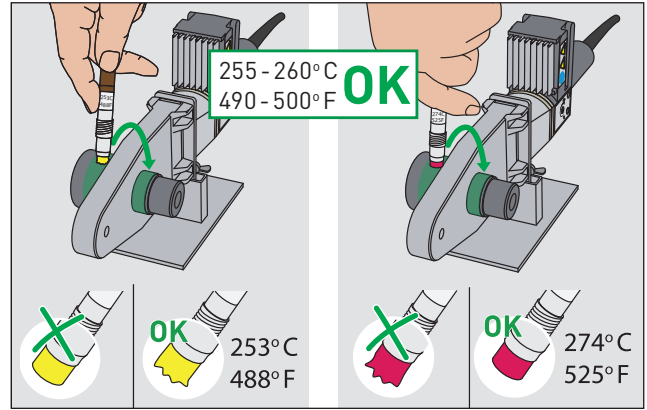
7



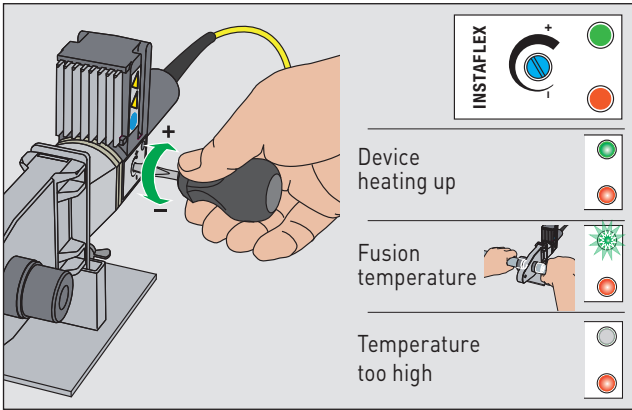
8



9



10

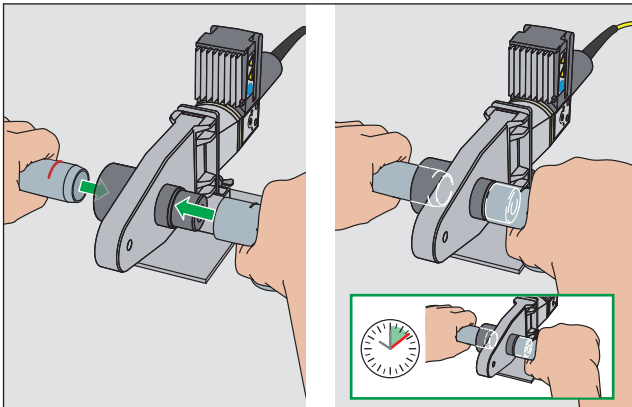


11

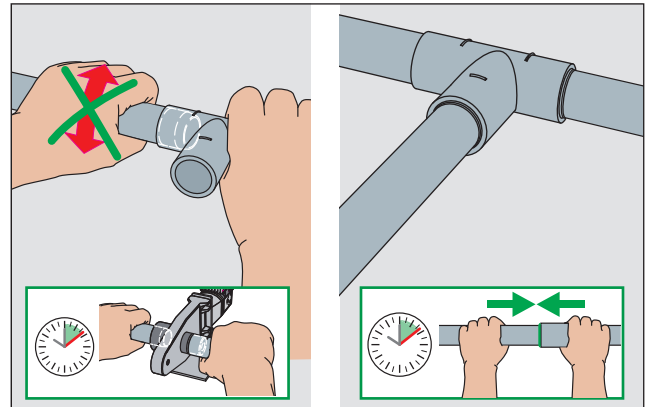
Pipe	mm	16	20	25	32	40	50	63	75	90	100
Heating time	s	5	6	6	10	14	18	22	26	30	35
Holding time	s	15	15	15	20	20	30	30	60	75	90
Cooling time	min	2	2	2	4	4	4	6	6	6	6

BTM 110

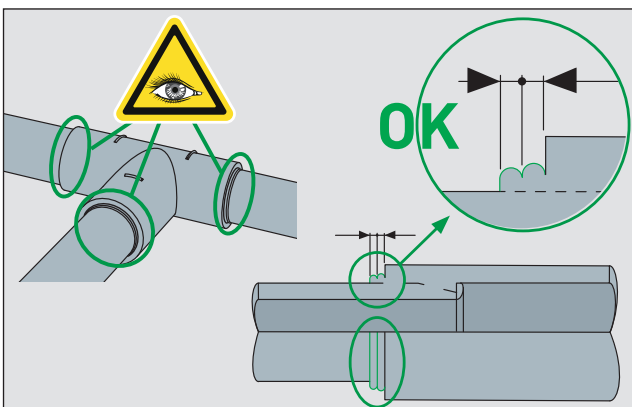
12



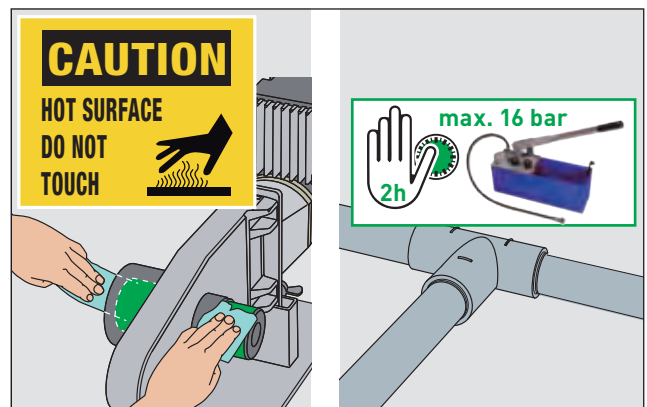
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