

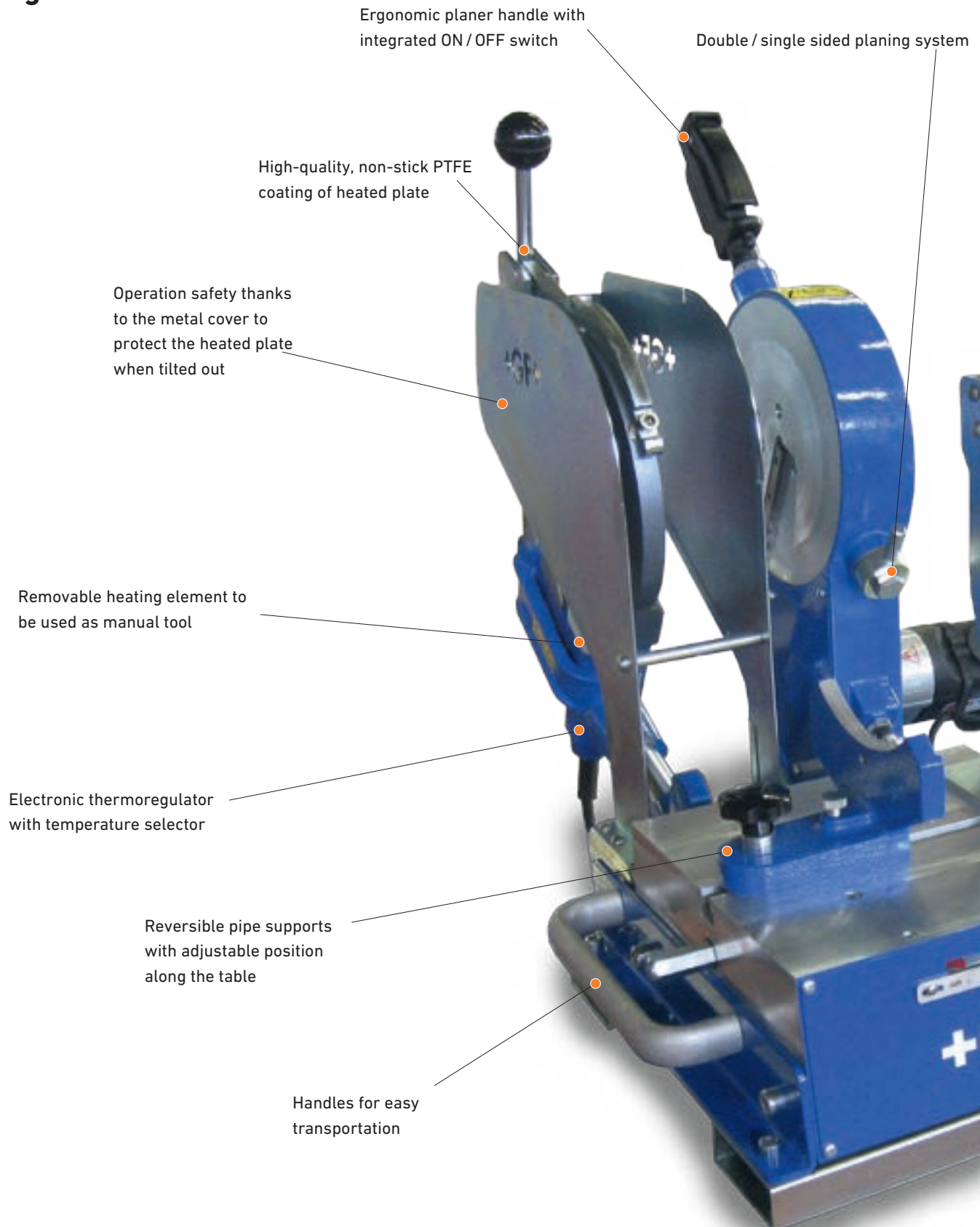
# Designed to Perform

Industrial Butt Fusion Machines  
IM 160-315

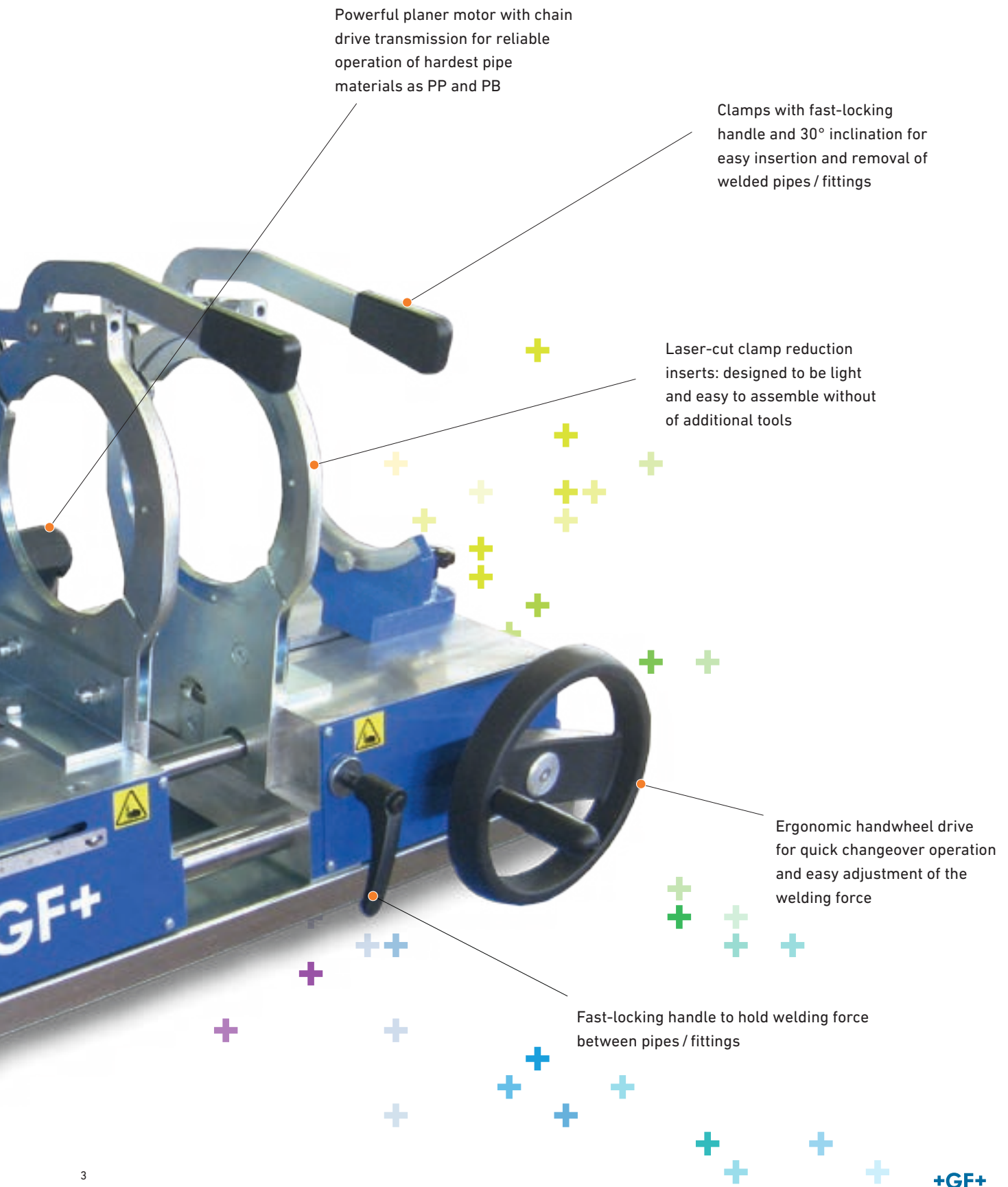


# IM 160

## + Strong in details



The IM 160 is a mechanical butt fusion machine for industrial applications with pressure piping systems. It combines light weight and high flexibility with a distortion free structure. Designed for straight jointing of PE, PP, PB, PVDF pipes and fittings up to diameter of 160 mm, it incorporates various clever features to simplify the preparation of parts to be connected and to secure a reliable welding process.



Powerful planer motor with chain drive transmission for reliable operation of hardest pipe materials as PP and PB

Clamps with fast-locking handle and 30° inclination for easy insertion and removal of welded pipes / fittings

Laser-cut clamp reduction inserts: designed to be light and easy to assemble without of additional tools

Ergonomic handwheel drive for quick changeover operation and easy adjustment of the welding force

Fast-locking handle to hold welding force between pipes / fittings

# IM 250 & 315

## + Strong in details

Ergonomic planer handle with integrated ON / OFF switch

Thermometer on heating element for quick visual check of plate temperature

High-quality, non-sticking PTFE coating of heated plate

Operation safety thanks to the metal cover to protect the heated plate when tilted out

Pull off mechanism to automatically detach the heating plate from pipe ends, particularly important to reliably operate big dimensions

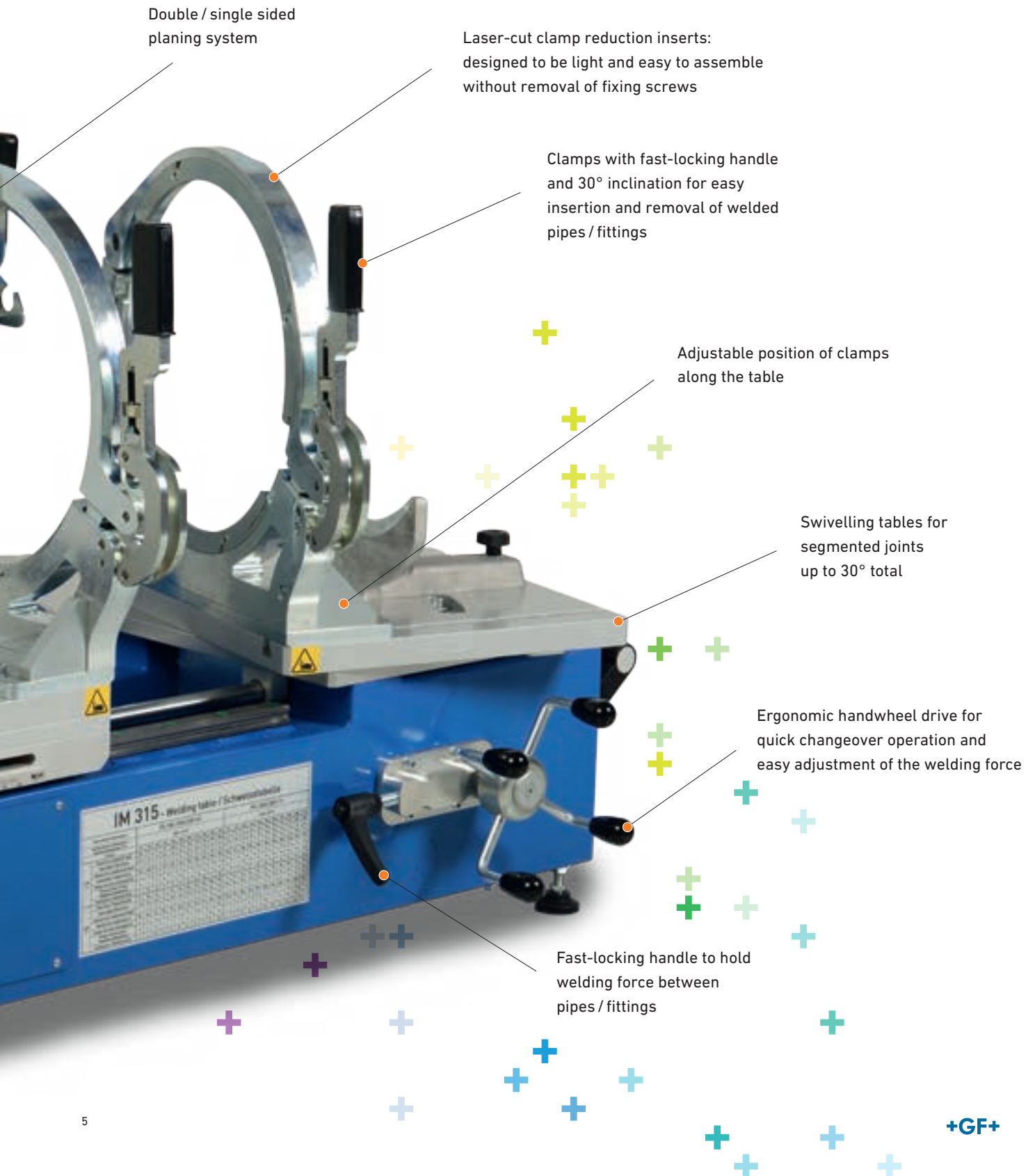
Reversible pipe supports with adjustable position along the table

Electrical ON / OFF switch and one single mains plug

Electronic thermoregulator with temperature selector



The IM 250 and IM 315 complete the product range up to sizes d 250 mm and d 315 mm: base machine frame, clamping devices and fusion force transfer mechanism are properly designed to reliably work with bigger pipes and fittings dimensions.



# Specifications

IM line has been engineered to be compact, sturdy and highly flexible to meet customer's needs with focus on industrial applications for butt fusion of pipe and fittings with diameter up to 315 mm. Moreover, the machine type SG 125 is also available to integrate the product range: it is specifically designed for socket fusion jointing up to d 125 mm.

SG 125



IM 160

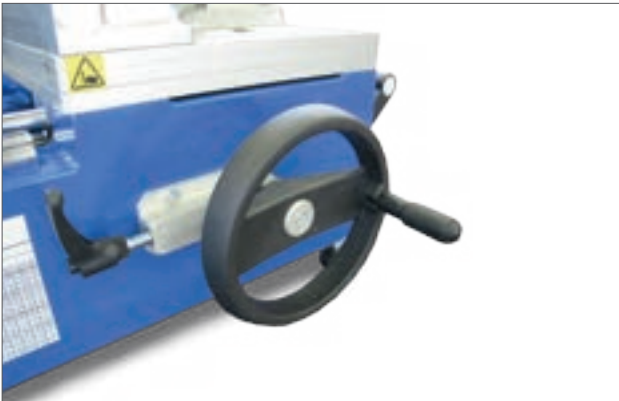


Technical specifications	SG 125	IM 160	IM 250	IM 315
<b>Operating conditions</b>				
Jointing technology	socket fusion	butt fusion	butt fusion	butt fusion
Dimensional range (mm)	d20 - d125	d32 - d160 SDR 41 - SDR 11	d75 - d250 SDR 41 - SDR 11	d90 - d315 SDR 41 - SDR 11
Material	PE, PP, PVDF	PE, PP, PB, PVDF	PE, PP, PB, PVDF	PE, PP, PB, PVDF
Working temperature range	min. -10°C max. +45°C	min. -10°C max. +45°C	min. -10°C max. +45°C	min. -10°C max. +45°C
<b>Electrical data</b>				
Input voltage (Vac)	230 - 115	230 - 115	230	230 - 115
Frequency range (Hz)	50 / 60	50 / 60	50 / 60	50 / 60
Input power (KW)	1.5	1.7	3.0	3.5
<b>Product features</b>				
Fast-locking clamps	✓	✓	✓	✓
Adjustable pipe support	✓	✓	✓	✓
Reduction inserts set	✓	d40 - d160 (d32 optional)	✓	✓
Angular jointing			max 30°	max 30°
Handwheel driven	✓	✓	✓	✓
Welding force indication (butt fusion)		analog	analog / digital	analog / digital
Locking handle for welding force holding (butt fusion)		✓	✓	✓
Electronic temperature regulator	✓	✓	✓	✓
Protection cover for heating element		✓	✓	✓
Heating spigots and bushings (socket fusion)	optional			
Automatic pull off mechanism for heating element			✓	✓
Single side planing		✓	✓	✓
Planer safety microswitch			✓	✓
Digital display for welding force			optional	optional
Back-stop for fittings support	✓	optional	optional	optional
Special transport crate (useable as working bench)	optional	optional	optional	optional
<b>Mechanical data</b>				
Weight (kg)	52	55	152	169

# Industrial Machines: Highly Flexible and Strong

The IM butt fusion machines have been developed to provide the highest flexibility and efficiency for the fabrication of pressure pipelines, especially in case of pipe to fitting and fitting to fitting connections. That means they adapt to the various geometries of the parts to be jointed with fast set-up and user-friendly operation. They assure a reliable performance with a wide range of plastic materials (PE, PP, PB, PVDF) and pipe wall thickness from SDR 41 up to SDR 11 (and even more).

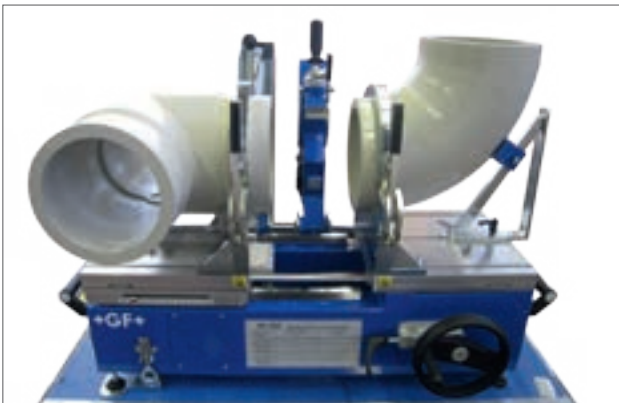
## + Robust and precise



### Easy to use

The IM machines include several features to make the operator's job easier: the fast-locking handles and the light clamp reduction inserts are designed to speed up the pipes / fittings preparation.

The ergonomic and high sensitivity handwheel drive permits to finely adjust the welding force and to comply with the change-over time within the complete pipes / fittings dimensional range.



### Flexible

These machines are compatible with all GF plastic fittings thanks to the properly designed clamp geometry, the narrow clamp reduction inserts and the adjustable pipe supports. The single side planing mechanism permits a precise calibration of pipes / fittings length during the preparation. IM 250 and IM 315 also provide swivelling clamp tables to make angular joints up to 30° total.



### Reliable

The operation performance is secured by the combination of the sturdy machine frame, the powerful planer with chain drive (IM 160) or gear transmission (IM 250 and 315), the electronic temperature controller and the handwheel with integrated gearbox. IM 250 and IM 315 also include an automatic pull-off mechanism to detach the pipe ends from the heated plate, that is especially needed in case of big pipes / fittings dimensions.

# IM Machines: The Right Solution for Your Application

The technical development in close collaboration with end users assures the proper performance to fulfill the customer's requirements for industrial and building technology installations. The IM machines work hand in hand with the specialists on site.

## + Great experience from the jobsite



### IM suits all

A key success factor when providing solutions for industrial applications is to warrant safe and reliable connections with the various plastic materials and fitting types used for pre-fabrication and on site construction of pressure pipelines. The IM line offers a comprehensive product range to fit all the possible combinations.



### Optimize your job

High precision, strength and easy handling provided by the IM butt fusion machines ensure a high quality standard through an efficient jointing process to make your projects more profitable.

A complete set of accessories and tools is also available to provide more comfort in use and to further extend machine configuration flexibility.



### Designed for your working environment

IM butt fusion machines have been developed with extreme focus not only on performance but also on operational reliability and safety for the use in the workshop and on the jobsite.

## Your contact

### Georg Fischer Piping Systems Ltd

Ebnatstrasse 111

8201 Schaffhausen / Switzerland

Phone +41 52 631 11 11

info.ps@georgfischer.com

www.gfps.com

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